

Traveler Title:Main Injector Kickers and Extraction Pulse Forming Line
Assy w/Cable**Specification No:**

5520-TR-333927

Revision:

None

DR No:

4629

Step No:

10.6

Drawing No:

ME-359554

Routing Form No:**Serial No:**

PFLB002

Rework ID:

0

Discrepancy Description:

Traveler instructs to, Install temporary tie down shoes (4ea.)(asshown below) to the outside of the plate in four corners to be used for securing the cable leads using cable ties for transportation. Use cable ties as necessary ti secure the two cable leads to the outside of the PFLB.

Plate ME-142494 not in compliance with print 9506.000-ME-35954, it does not have the holes needed to fasten the temporay tie down shoes.

Originator:

Dennis Gaw

Date:

2/4/2009 1:04:49 PM

Cause of Nonconformance:

These PFL frames are from a batch procured prior to the drawings being updated.

Responsible Authority:

Dan Smith

Date:

2/4/2009 1:43:06 PM

Disposition:

I talked to Chris Ader about the differences between the drawing and the parts. She informed me to continue to process the Pfl's as is. The tie down shoes are not required for operation and are just used to terminate the ends of the cable for transportation. The lead ends should be coiled up and placed on top of the PFL.

Disposition verify notes: Production has continued to process PFLB001.

Responsible Authority:

Dan Smith

Date:

2/4/2009 1:43:06 PM

Corrective Action to Prevent Recurrence:

None at this time

Disposition verify notes: Process PFLB002 as per Chris Ader.

Responsible Authority:

Dan Smith

Date:

2/4/2009 1:43:06 PM

Corrective Action/Disposition Verified By:

Dennis Gaw

Date:

2/9/2009 9:35:37 AM

Will Configuration be affected?: ☐ YES ☒ NO

Identified problem area:☒ Material☐ Manpower☐ Method☐ Machine☐ Measurement**Reviewed By:**

Bob Jensen

Date:

2/23/2009 10:49:56 AM